



Dart Aerospace Ltd.
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D3589-11
Job Sheet 204707

DAS
21
9-88

Part No: D3589-11

Job Qty: 6 pcs

Part Name: Fwd Guide Plate



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/18/19

Job Tracking No:

Due Date: 1/30/20

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV C SHEET 6 IPP Rev:A 08-06-05, new issue DD verified by:ec IPP Rev:B 09-02-20 rev.b asper dwg DD verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard	Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier Lead Time	
100	Waterjet - Flow - 1	6 pcs	1/30/20	1/30/20	0.17	0.33	Waterjet - Flow	TF Feb 27, 2020
120	QC 8	6 pcs	1/30/20	1/30/20	0.00	0.00	QC 8 - 12	
							QC 8 - 14	
							QC 8 - 17	
							QC 8 - 20	
							QC 8 - 25	
							QC 8 - 3	
							QC 8 - 32	
							QC 8 - 33	
							QC 8 - 35	
							QC 8 - 39	
							QC 8 - 4	
							QC 8 - 44	
							QC 8 - 45	
							QC 8 - 49	
							QC 8 - 58	
							QC 8 - 8	
							QC 8 - 9	
							QC 8 - 68	
							QC 8 - 67	
							QC 8 - 1 (A)	
							QC 8 - 47	
							QC 8 - 40	FFR 27 2020
							QC 8 - 52	
							QC 8 - 23	
							QC 8 - 57	
							QC 8 - 76	
							QC 8 - 61	
130	Packaging 3-1 - Stock - B4B	6 pcs	1/30/20	1/30/20	0.00	0.00	Packaging 3 - 1 - B4B	
							Packaging 3 - 2 - B4B	

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				Packaging 3 - 3 - B4B			
				Packaging 3 - 4 - B4B			
				Packaging 3 - 5 - B4B			
				Packaging 3 - 6 - B4B			
				Packaging 3 - 7 - B4B	DAS		
				Packaging 3 - 8 - B4B	28		
				Packaging 3 - 9 - B4B	9-89		
				Packaging 3 - 10 - B4B			
				Packaging 3 - 11 - B4B			
				Packaging 3 - 12 - B4B			
				Packaging 3 - 13 - B4B			
				Packaging 3 - 14 - B4B			
				Packaging 3 - 15 - B4B			
				Packaging 3 - 16 - B4B			
				Packaging 3 - 17 - B4B			
				Packaging 3 - 18 - B4B			
				Packaging 3 - 19 - B4B			
				Packaging 3 - 20 - B4B			
				Packaging 3 - 21 - B4B			
				Packaging 3 - 22 - B4B			
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				Packaging 3 - 24 - B4B			
				Packaging 3 - 25 - B4B			
				Packaging 3 - 26 - B4B			
				Packaging 3 - 27 - B4B			
				Packaging 3 - 28 - B4B			
				Packaging 3 - 29 - B4B			
				Packaging 3 - 30 - B4B			
				Packaging 3 - 31 - B4B			
				Packaging 3 - 32 - B4B			
				Packaging 3 - 33 - B4B			
				Packaging 3 - 34 - B4B			
				Packaging 3 - 35 - B4B			
				Packaging 3 - 36 - B4B			
				Packaging 3 - 37 - B4B			
140	QC 21 - SA	6 pcs	1/30/20	0.00 0.00	QC 21 - SA - 21	DAS	
					QC 21 - SA - 70	21	
					QC 21 - SA - 53	9-89	FEB 28 2020

Part Op 120 - (QC8- Inspect parts - second check)
 Descriptions: 130 - (Identify as per dwg & Stock Location: _____)
 140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S16GA	304/316 Sheet .063	.2400 sf (.04 ea)	100-Waterjet - Flow - 1	5242862

x816

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	M304S16GA	0	73	0

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Fwd Guide Plate	0.625inches + 0.008 - 0.001	0.633 0.624	0.625	Diameter
2	Fwd Guide Plate	0.625inches ± 0.010	0.635 0.615	0.629	
3	Fwd Guide Plate	1.390inches ± 0.030	1.420 1.360	1.382	
4	Fwd Guide Plate	1.188inches ± 0.010	1.198 1.178	1.184	
5	Fwd Guide Plate	1.110inches ± 0.030	1.140 1.080	1.109	
6	Fwd Guide Plate	5.300inches ± 0.030	5.330 5.270	5.299	
7	Fwd Guide Plate	0.063inches ± 0.010	0.073 0.053	0.060	

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Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

<p>Job: _____</p> <p>Part No. _____</p>	<p>DISPOSITION</p> <p>Rework <input type="checkbox"/></p> <p>Scrap <input type="checkbox"/></p> <p>Use-as-is <input type="checkbox"/></p>	<p>DEPARTMENT/PROCESS</p> <p>Cross tube <input type="checkbox"/></p> <p>Small Fab <input type="checkbox"/></p> <p>Finishing <input type="checkbox"/></p> <p>Skid-tube <input type="checkbox"/></p> <p>Machining <input type="checkbox"/></p> <p>Large Fab <input type="checkbox"/></p> <p>Eng. (Non-AW) <input type="checkbox"/></p> <p>Prod. Eng. Coord. <input type="checkbox"/></p> <p>Rec/Store/Packaging <input type="checkbox"/></p> <p>Engineering <input type="checkbox"/></p> <p>Water Jet <input type="checkbox"/></p> <p>Supplier <input type="checkbox"/></p> <p>Quality <input type="checkbox"/></p>	<p>Sequence #: _____</p> <p>QTY Affected: _____</p> <p>MRB (QS1042) <input type="checkbox"/></p>	<p>Description Work Order Deviation</p> <p>Disposition</p>	<p>Completed By _____</p> <p>Lead hand / Supervisor _____</p> <p>QC / QA Coordinator _____</p>																																																																													
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